

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	C3-TEST Job Sheet OH193338
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: C3-TEST Job Qty: 1 pcs		
Part Name: C-Series Remote Hook 3000 lbs Lift Capacity		
		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 4/11/19	Job Tracking No: RA660	
Due Date: 5/8/19	Created By: Jennifer Renwick	
Type: Rework - OH	Description: RA660 Order 15261 / SN 03-2239-02	
Note: DWG OM&OOPM-C3 Rev 4 IPP Rev. A 19.04.11 New issue DP Verify DD		
Ship Via:		
Bill of Materials		



Container No: S178674



Part: C3

Job No: OH193338

Serial No/Batch: S178674

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/07/19

TEST ONLY

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs	Workcenter/Supplier	Sign-off
						Workcenter / Supplier Lead Time	
110	External Load - 1	1 pcs	5/8/19		0.00 1.00	External Load - 1	
						External Load - 2	Michael
						External Load - 3	
120	QC 5	1 pcs	5/8/19		0.00 0.00	QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	DAS 30 3:00
						QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/8/19		0.00 0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	DAS 30 3:00
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	5/8/19		0.00 0.00	QC 21 - FG - 21	DAS 21 3:00
						QC 21 - FG - 70	
						QC 21 - FG - 53	

Part Op 110 - Load test hook as per load test inspection sheet.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C3-AR	C-Series Remote Hook 3,000 lbs Lift Capacity	1 Ea (1 ea)	110-External Load - 1	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-External Load - 1	C3	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 4/11/19 2:58 PM Dart.Renwick.Jennifer

Inspection Sheet Complete
RA660

Customer QA Ref # 0											
Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	Work order instructions
C10	03-2263-01		1	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171746	Overhaul
C45	45043/45041		2	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171747/S171748	Overhaul
C3	03/2150-06/03-2239-05/03-2239-02		3	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171749/S171750/S171751	Overhaul
0			0	☐ es	☐ es	☐ es	☐ es				
0			0	☐ es	☐ es	☐ es	☐ es				
0			0	☐ es	☐ es	☐ es	☐ es				

QC Approval: 0

Date: 0-Jan-00

Special Return/Rework Instructions:

OH 19 3338



Remote Cargo Hook Test Form

C3

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOI ENOID

NEW SOI ENOID (152951-001)

Work Order 193337

Customer RA 660

Serial Number 03-2239

Date 2019-4-25

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	7,500	Static Hold	Hold for two minutes and reduce load to zero	N/A	<u>Pass</u>
10	1,500	Electircal, 25 volts	No "hang ups" permitted	N/A	<u>Pass</u>
2	3,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>9.2</u> A	<u>Pass</u>
2	2,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>9.0</u> A	<u>Pass</u>
2	2,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>9.0</u> A	<u>Pass</u>
2	1,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.3</u> A	<u>Pass</u>
2	500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>7.8</u> A	<u>Pass</u>
1	3,000	Electircal, 20 volts	Current shall not exceed 11.6 A	<u>7.5</u> A	<u>Pass</u>
1	3,000	Electircal, 28 volts	Current shall not exceed 16.2 A	<u>10.5</u> A	<u>Pass</u>
1	3,000	Manual		N/A	<u>Pass</u>
1	3,000	Impact Test	Impact shackle 10x , shall not release	N/A	<u>Pass</u>
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ω	<u>2.0</u> Ω	<u>Pass</u>
1	N/A	Electircal Continuity	Across both wires	N/A	<u>Pass</u>

Test Conducted By: Michel Lalonde

Technician

Submit

Signature: Sylvie Pouchet
QC 5 Small FAB / QA